



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4672-1

Job Sheet 174414



Part No: D4672-1

Job Qty: 50 ea

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/15/18

Job Tracking No:

Due Date: 3/30/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-07-10 JLM VERIFIED BY:EC IPP REV:B 12.07.24 AS PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	3/29/18	3/29/18	0.00	0.00	Start Up Waterjet		18/03/2018
100	Waterjet	50 pcs	3/30/18	3/30/18	0.03	4.59	Waterjet1		18/03/2018
120	QC	50 pcs	3/30/18	3/30/18	0.00	0.00	QC8		APR 04 2018
180	Packaging	50 pcs	3/30/18	3/30/18	0.00	0.00	Packaging3		DC 2018-04-04
190	QC21-SA	50 Ea	3/30/18	3/30/18	0.00	0.00	QC21		18/04/04

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	34 sf (.68 ea)	90-Start up Operation	5048251

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	34	166	0

DART
AEROSPACE

Container No: S054936



Part: D4672-1
Job No: 174414

Serial No/Batch: S054936
Revision:
Inspector:

Date: 03/28/18

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blanking Plate	0.800Inches $\pm$ 0.030	0.830 0.770		
2	Blanking Plate	0.750Inches $\pm$ 0.030	0.780 0.720		
3	Blanking Plate	2.050Inches $\pm$ 0.030	2.080 2.020		
4	Blanking Plate	20.590Inches $\pm$ 0.030	20.620 20.560		
5	Blanking Plate	4.000Inches $\pm$ 0.030	4.030 3.970		
6	Blanking Plate	0.630Inches $\pm$ 0.030	0.660 0.600		
7	Blanking Plate	47.440Inches $\pm$ 0.030	47.470 47.410		
8	Blanking Plate	0.040Inches $\pm$ 0.010	0.050 0.030		

Plex 3/15/18 9:03 AM Dart.Gagnon.Michelle